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Manufacturers of Quality Coatings Since 1912

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## PRE-CATALYZED LACQUER

# DuraCat™ 275 VOC

## WATER CLEAR PRE-CATALYZED LACQUER

Product Code: **651885**

DuraCat™ 275 VOC Lacquer is a water clear pre-catalyzed lacquer ideal for residential and commercial interior wood surfaces.

### Ideal for

- Furniture
- Fixtures & Displays
- Cabinetry & Casegoods
- Interior Wood Work
  
- Exceeds KCMA performance tests
- CARB AIM compliant at 275 g/l VOC
- OTC Phase II compliant at 275 g/l VOC
- Utah AIM compliant at 275 g/l VOC
- NESHAP compliant—JJ (furniture)
- Meets LEED 2009

### Benefits

- Water Clear
- Non-yellowing
- Excellent abrasion resistance
- Low odor
- Excellent flow and leveling
- Excellent sanding properties

## APPLICATION DATA

**SURFACE PREPARATION:** “White sand” wood with maximum 150 grit aluminum oxide sandpaper. Remove all sanding dust. Keep free of dirt, grease, silicone oils, lubricants and other contaminants.

**APPLICATION EQUIPMENT:** This product is designed for spray application through all types of application equipment.

**THINNING:** No thinning required. This product is designed to spray at package viscosity with all application equipment. If thinning is desired, use Rudd 652081 VOC Exempt Lacquer Thinner or Acetone.

*Caution: Thinning with solvents will reduce film build and increase VOCs (unless using Acetone). Note: Thinning requirements may vary with changes in temperature and spray room conditions.*

**AGITATION:** This product must be kept under slow, constant agitation, to ensure proper mixing and to prevent sheen variations.

**CLEAN UP:** Use acetone or VOC compliant lacquer clean-up solvent.

## FINISHING SYSTEM

**STAIN:** When staining wood, use Rudd ColorTools™ Low VOC Dye Stain, ColorTool™ Low VOC Spray Only Stain, or ColorTools™ Low VOC Wiping Stain.

**SEAL:** Apply one coat (3 -4 mils wet) of 651825 DuraCat 275 VOC Clear PreCat Sealer or use DuraCat 275 PreCat Lacquer as its own sealer. Allow to dry 20 minutes\*, sand with 220/320 grit silicon carbide sandpaper before finishing.

**FINISH:** Apply two coats (4–6 mils wet) of DuraCat 275 VOC Clear PreCat Lacquer. Allow 20 minutes\* dry time and sand with 220/320 grit silicon carbide sandpaper between coats.

If desired, additional coats may be applied up to a total dry film of 5.0 dry mils.

\*Dry times may vary with film thickness, temperature, humidity and air movement.

## SAFETY PRECAUTIONS

Avoid breathing vapors, use a NIOSH approved cartridge respirator. Use pre-filters to avoid breathing spray particles or sanding dust.

**Flammable Liquid:** Keep away from heat, sparks and flame. Ensure adequate ventilation during use.

Read Material Safety Data Sheet and label before using.

## AVAILABLE SHEENS\*

Gloss	High Semi-Gloss	Semi-Gloss	Satin	Flat
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### KCMA FINISH TEST

Vinegar	No Visual Effect
Lemon Juice	No Visual Effect
Orange Juice	No Visual Effect
Grape Juice	No Visual Effect
Catsup	No Visual Effect
Olive Oil	No Visual Effect
100 Proof Alcohol	No Visual Effect
Coffee	No Visual Effect
Edge Soak	Passed 24 hr KCMA test with no softening, discoloration or film defects

### SPECIFICATIONS

Coverage	295 square feet per gallon @ 1 mil dry film thickness
Viscosity	17–19 seconds (#2 Zahn Cup @ 77 °F)
Sag Resistance	5 mils vertical @ 65–70 °F
Solids*	23.0–24.0% by weight 1.78–1.87 lbs per gallon
VOCs* (Volatile Organic Compounds)	Calculated: 2.22–2.28 lb/gal 266–274 g/l
HAPS* (Hazardous Air Pollutants)	Pounds HAP per Pounds Solid: 0.089–0.093
Dry to Sand	20 minutes @ 65–70 °F
Block Free	16 hours @ 5 mils wet
*Variations depend on gloss CAUTION: Thinning will reduce film build.	

\*Call for current Stock Sheens and Package Sizes.

## APPLICATION PRECAUTIONS

- DuraCat™ 275 VOC Clear Lacquer has a limited shelf life of approximately 6 months from date of manufacture.
- Usability and performance may not be determined from viscosity. Shelf life will vary with storage conditions.
- Do not use DuraCat 275 VOC Clear Lacquer as a topcoat over stearated sanding sealers.
- Do not use DuraCat 275 VOC Clear Lacquer in heated spray equipment.
- This product is not recommended for exterior use.
- Clear finishes will not prevent natural (unstained) wood from changing color over time.
- Finish, substrate and curing temperatures should remain above 60° F, extremes of temperature and humidity may affect product performance.
- Total film build of finishing system must not exceed 5.0 dry mils.
- This product has been tested on a limited number of substrates and over a limited number of coatings. The user is responsible for testing suitability and performance for their specific application.
- Designed for professional use by spray application only

### Shipping & Storage Information

**Flash Point:** -4° F Pensky-Martin

**OSHA Flammability Class:** Flammable Liquid—Class IB

**DOT Class:** Paint, 3, UN 1263, PG II



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