

# MiraVar™ 275 VOC

## OPAQUE CONVERSION VARNISH WHITE

**Product Code: 310601**

MiraVar™ 275 VOC Conversion Varnish is a two-part, opaque white conversion varnish ideal for interior wood cabinetry where a flawless finish is required.

### Ideal For

- Kitchen cabinets
- Bathroom cabinets
- Wood placed in high moisture areas
- Residential table and bar tops
  
- Exceeds KCMA performance tests
- CARB AIM compliant at 275 g/l VOC
- OTC Phase II compliant at 275 g/l VOC
- Utah AIM compliant at 275 g/l VOC
- NESHAP compliant—JJ (furniture)
- NESHAP compliant—QQQQ (doors & windows)

### Benefits

- Non-yellowing
- Exceptional abrasion resistance
- Excellent water and chemical resistance
- Tintable
- Excellent flow, leveling and sandability
- High Build
- May be used as a self-seal system

## APPLICATION DATA

**SURFACE PREPARATION:** “White sand” wood with maximum 150 grit aluminum oxide sandpaper. Remove all sanding dust. Keep free of dirt, grease, silicone oils, lubricants and other contaminants.

**APPLICATION EQUIPMENT:** This product is designed for spray application with all types of spray equipment. Mixing or pumping equipment that is in constant contact with Conversion Varnish should be constructed of stainless steel or other anti-corrosive material.

**THINNING:** This product is designed for spray application at package viscosity with all equipment. If thinning is desired, use Rudd 652081 VOC Exempt Lacquer Thinner or Acetone.

*Caution: Thinning with solvents will reduce film build.*

*Note: Thinning requirements may vary with changes in temperature and spray room conditions.*

**AGITATION:** This product must be kept under slow, constant agitation, to ensure proper mixing and prevent sheen variations.

**CLEAN UP:** Use acetone or VOC compliant lacquer clean-up solvent.

## FINISHING SYSTEM

**MIXING DIRECTIONS:** Add 6 fluid ounces of Rudd 03-143 Catalyst per gallon. Stir well during and after adding catalyst.

**POT LIFE:** 8 hours @ 65–70° F.

**SEAL:** Apply one coat (3-4 mils wet) of Rudd MiraVar 275 VOC Opaque White Conversion Varnish as its own sanding sealer or one coat (3-4 mils wet) of Rudd 310668 MiraVar 275 Opaque White Sanding Sealer. Allow to dry 40-45 minutes\*. Sand with 220/320 grit silicon carbide sandpaper before finishing.

**FINISH:** Apply one or two coats (3-4 mils wet) of MiraVar 275 VOC Opaque White Conversion Varnish. Sand between all coats with 220/320 grit silicon carbide sandpaper.

If desired, additional coats may be applied up to a total dry film of 5.0 dry mils.

\*Dry times may vary with film thickness, temperature, humidity and air movement.

## SAFETY PRECAUTIONS

Avoid breathing vapors, use a NIOSH approved cartridge respirator. Use pre-filters to avoid breathing spray particles or sanding dust.

**Flammable Liquid:** Keep away from heat, sparks and flame. Ensure adequate ventilation during use.

Read Material Safety Data Sheet and label before using.

## AVAILABLE SHEENS\*

Gloss

Semi-Gloss

Satin

Flat

### KCMA FINISH TEST

Vinegar	No visual effect
Lemon Juice	No visual effect
Orange Juice	No visual effect
Grape Juice	No visual effect
Catsup	No visual effect
Olive Oil	No visual effect
100 Proof Alcohol	No visual effect
Coffee	No visual effect
MEK Resistance	100 single rubs showed no removal of finish
Water Ring	Passed at 190°F after 1 hour.
Edge Soak	Passed 24hr KCMA test with no softening, discoloration or film defects

\*Call for current Stock Sheens and Package Sizes.

### SPECIFICATIONS

Coverage	<b>660 square feet per gallon @ 1 mil dry film</b>
Viscosity	16–20 Seconds (#2 Zahn @ 75° F)
Sag Resistance	4 mils vertical @ 65–70°F
Solids*	48.7–52.1% by weight 4.59–5.05 lbs per gallon
VOCs* (Volatile Organic Compounds)	Calculated: 2.07–2.17 lb/gal 249–260 g/l
HAPs* (Hazardous Air Pollutants)	Pounds HAP per Pounds Solids: 0.02 - 0.022
Dry to Sand	40 minutes @ 65–70°F
Block Free	24 hours
*Variations depend on gloss	
CAUTION: Thinning will reduce film build.	

## APPLICATION PRECAUTIONS

- MiraVar™ 275 VOC Opaque Conversion Varnish White may be used as a self seal system.
- Do not use alkaline based products to clean surfaces finished with MiraVar 275 VOC Opaque Conversion Varnish.
- This product MUST be sanded between all coats to ensure proper adhesion. This product MUST be re-coated within 8 hours of being sanded.
- Tint only with Colortools™ or 844 Colorants. Do not exceed 8 fl oz of colorant per gallon of coating.
- This product is not recommend for exterior use.
- Finish, substrate and curing temperatures should remain above 60° F, extremes of temperature and humidity may affect product performance.
- Total film build of finishing system must not exceed 5.0 dry mils.
- This product has been tested on a limited number of substrates and over a limited number of coatings. The user is responsible for testing suitability and performance for their specific application.

### Shipping & Storage Information

**Flash Point:** -4° F Pensky-Martin

**OSHA Flammability Class:** Flammable Liquid—Class IB

**DOT Class:** Paint, 3, UN 1263, PG II



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