

NuWave™

WATER BASE PRE-CATALYZED OPAQUE WHITE LACQUER

Product Code: **280120**

NuWave™ Water Base Opaque White Lacquer is a single component, pre-catalyzed, high solids finish ideal for interior wood surfaces. Rudd NuWave products are the perfect solution for on-site applications.

Ideal For Finishing

- Doors and Millwork
- Fixtures & Displays
- Furniture
- Cabinets & Casegoods

- Meets KCMA performance standards
- CARB AIM compliant at 275 g/l VOC
- OTC Phase II compliant at 275 g/l VOC
- Utah AIM compliant at 275 g/l VOC
- NESHAP compliant—JJ (furniture)
- NESHAP compliant—QQQQ (doors & windows)
- Meets LEED 2009

Performance Benefits

- Non-yellowing
- Very low odor
- Exceptional adhesion
- High solids
- Exceptional hide
- Fast dry
- Can be used self-seal
- Easy to use

APPLICATION DATA

SURFACE PREPARATION: “White sand” wood with maximum 150 grit aluminum oxide sandpaper. Remove all sanding dust. Keep free of dirt, grease, silicone oils, lubricants and other contaminants.

APPLICATION EQUIPMENT: NuWave is designed for spray application through all types of spray equipment. Use corrosion resistant equipment with water base products.

THINNING: This product is designed to spray at package viscosity. Thinning is not recommended. However, if thinning is desired, thin sparingly with water. Thinning will reduce film build and may increase grain raise.

Note: Thinning requirements may vary with changes in temperature and spray room conditions.

AGITATION: This product must be kept under slow, constant agitation, to ensure proper mixing and to prevent sheen variations. **Do not shake.**

CLEAN UP: Use soap and water for wet product. For dried finish clean up, use lacquer thinner.

FINISHING SYSTEM

SEAL: Apply one coat (2–4 mils wet) of 280119 NuWave Opaque White Sanding Sealer or one coat of NuWave Opaque White Lacquer as its own sealer. Allow to dry 35 minutes*. Sand with 220/320 grit silicon carbide sandpaper before finishing.

FINISH: Apply two coats (3–4 mils wet) of NuWave Opaque White Lacquer. Allow 35 minutes* dry time and sand with 220/320 grit silicon carbide sandpaper between coats.

If desired, additional coats may be applied up to a total dry film of 5.0 dry mils.

*Dry times will vary with film thickness, temperature, humidity and air movement.

SAFETY PRECAUTIONS

Avoid breathing vapors, use a NIOSH approved cartridge respirator. Use pre-filters to avoid breathing spray particles or sanding dust.

Read Material Safety Data Sheet and label before using.

AVAILABLE SHEENS*

	High Semi-Gloss	Semi-Gloss	Satin	Flat
--	-----------------	------------	-------	------

KCMA FINISH TEST

Vinegar	No Visual Effect
Lemon Juice	No Visual Effect
Orange Juice	No Visual Effect
Grape Juice	No Visual Effect
Catsup	No Visual Effect
Olive Oil	No Visual Effect
100 Proof Alcohol	No Visual Effect
Coffee	No Visual Effect
Water Ring	Slight marking at 190°F after 1 hour
Edge Soak	Passed 24 hr KCMA test with no softening, discoloration or film defects

*Call for current Stock Sheens and Package Sizes.

SPECIFICATIONS

Coverage	525 square feet per gallon @ 1 dry mil film thickness
Viscosity	66–72 KU (Krebs Units @ 77° F)
Sag Resistance	4 mils vertical @ 65–70° F
Solids*	37.7–44.9% by weight 3.46–4.16 lbs per gallon
VOCs* (Volatile Organic Compounds)	Calculated: 1.7–2.1 lb/gal 206–247 -g/l
HAPs* (Hazardous Air Pollutants)	Pounds HAPs per Pound Solid: 0.14–0.15 by weight
Dry to Sand	35 minutes @ 65–70° F
Block Free	24 hours @ 65–70° F

*Variations depend on gloss

CAUTION: Thinning will reduce film build

APPLICATION PRECAUTIONS

- Dry times may vary due to environmental controls, humidity and application methods.
- Keep container closed when not in use. Store in the original container.
- Do not store above 100° F (38.8° C). Keep from freezing.
- Recommend for use with Colortools™ Water Base Colorants. Do not exceed 8 fluid ounces of colorant per gallon. Stir thoroughly. Do not shake (or be sure to allow sufficient time for bubble release after shaking).
- Not recommended for use as an exterior finish.
- Test technique before using on MDF—apply very light coats to avoid excessive grain raise.
- The use of stainless steel application equipment is recommended.
- Finish, substrate and curing temperatures should remain above 60° F, extremes of temperature and humidity may affect product performance.
- Total film build of system must not exceed 5.0 dry mils.
- This product has been tested on a limited number of substrates and over a limited number of coatings. The user is responsible for testing suitability and performance for their specific application.

Shipping & Storage Information

OSHA Flammability Class: Not applicable

DOT Class: Not regulated



©Rudd Company, Inc. 2015
1141 NW 50th St - Seattle, WA 98107
www.ruddcompany.com— Tel: 206-789-1000

To the best of our knowledge the technical data contained herein are true and accurate at the date of issuance and are subject to change without prior notice. User must contact Rudd Company, Inc. to verify correctness before specifying or ordering. No guarantee of accuracy is given or implied. We guarantee our products to conform to Rudd Company, Inc. quality control. We assume no responsibility for coverage, performance or injuries resulting from use. Liability, if any, is limited to replacement of products. NO OTHER WARRANTY OR GUARANTEE OF ANY KIND IS MADE BY THE SELLER, EXPRESSED OR IMPLIED, INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.